INTERNATIONAL SEARCH REPORT

International application No.

	PCT/JP2004/016741
A. CLASSIFICATION OF SUBJECT MATTER Int.Cl ⁷ B65B43/52, B65G35/04	
According to International Patent Classification (IPC) or to both national classification and	IPC
B. FIELDS SEARCHED	
Minimum documentation searched (classification system followed by classification symbols Int.Cl ⁷ B65B43/00-B65B43/62	s)
Documentation searched other than minimum documentation to the extent that such docume Jitsuyo Shinan Koho 1940-1996 Toroku Jitsuyo Kokai Jitsuyo Shinan Koho 1971-2005 Jitsuyo Shinan	Shinan Koho 1994–2005 Toroku Koho 1996–2005
Electronic data base consulted during the international search (name of data base and, where	e practicable, search terms used)
C. DOCUMENTS CONSIDERED TO BE RELEVANT	
Category* Citation of document, with indication, where appropriate, of the rele	evant passages Relevant to claim No.
Y JP 6-298226 A (Tetra Laval Holdings & F S.A.), 25 October, 1994 (25.10.94), Par. Nos. [0008] to [0009]; Figs. 1 to 5 & US 54888812 A1 & WO 96009958 A: & US 5706627 A1	2-21,23,25
Y JP 11-502802 A (The Mead Corp.), 09 March, 1999 (09.03.99), Page 5, line 24 to page 6, line 8; Fig. & GB 9506541 A & WO 96030261 A3	
Y A JP 2003-48612 A (Toppan Printing Co., L. 21 February, 2003 (21.02.03), Full text; Fig. 1 & JP 12-72216 A	22,24,26 2-21,23,25
Further documents are listed in the continuation of Box C. See patent fr	amily annex.
* Special categories of cited documents: "A" document defining the general state of the art which is not considered to be of particular relevance "T" later document date and not in the principle or	published after the international filing date or priority conflict with the application but cited to understand theory underlying the invention
"L" document which may throw doubts on priority claim(s) or which is step when the d	articular relevance; the claimed invention cannot be vel or cannot be considered to involve an inventive document is taken alone
"O" document referring to an oral disclosure, use, exhibition or other means combined with being obvious t	articular relevance; the claimed invention cannot be involve an inventive step when the document is one or more other such documents, such combination to a person skilled in the art the of the same patent family
	the international search report h, 2005 (01.03.05)
Name and mailing address of the ISA/ Japanese Patent Office Authorized officer	
Facsimile No. Telephone No. orm PCT/ISA/210 (second sheet) (January 2004)	